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<b>Description:</b>	HEMPEL'S CUSTOM MARINE POLISH 67444 is a liquid cleaning polish.
<b>Recommended use:</b>	For cleaning, polishing and protecting glass fibre, painted and varnished surfaces.
<b>Availability:</b>	Part of European Yacht assortment. Local availability subject to confirmation.
<b>PHYSICAL CONSTANTS:</b>	
Shade nos/Colours:	09990/ Off-white.
Flash point:	62 °C [143.6 °F]
Specific gravity:	0.9 kg/litre [7.3 lbs/US gallon]
Dry to handle:	10 minute(s) , 20°C/68°F 20 minutes , 10°C/50°F
VOC content:	247 g/l [2.1 lbs/US gallon] <i>The physical constants stated are nominal data according to the HEMPEL Group's approved formulas.</i>
<b>APPLICATION DETAILS:</b>	
<b>Safety:</b>	Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult HEMPEL Safety Data Sheets and follow all local or national safety regulations.
<b>SURFACE PREPARATION:</b>	Wash surface thoroughly with HEMPEL'S PRE-CLEAN 67602 or HEMPEL'S BOAT SHAMPOO 67284 to remove dirt and other contaminants, rinse with fresh water. Allow the surface to dry <b>Surfaces in good condition:</b> Apply the product on a dry surface. <b>Deteriorated surfaces:</b> Must be treated with: HEMPEL'S RUBBING LIQUID 69021 before application of the product.
<b>PRODUCT APPLICATION:</b>	Shake well before use. Apply the product with a clean, dry soft cloth. Polish with circular movements using a clean cloth or use a polishing machine to obtain a high gloss finish. Change to clean cloths frequently. When machine polishing, use a new polishing pad and not a compound pad as this can create swirl marks.
<b>APPLICATION CONDITIONS :</b>	Do not expose to frost. Do not apply in strong sunshine, on hot surfaces or under humid conditions. The surface temperature should be above: 5°C/41°F.
<b>SUBSEQUENT COAT:</b>	None. If high gloss is desired, apply: HEMPEL'S WAX TecCel 69034, HEMPEL'S WAX 69033
<b>REMARKS:</b>	
<b>Application(s):</b>	Allow freshly painted surfaces to dry/cure for at least 90 days before applying the product. Allow the protective film of the product to cure for at least 1 week before any detergent wash. The product cannot be removed by ordinary washing. Use HEMPEL'S PRE-CLEAN 67602 as instructed, rinse with fresh water.  When used on "metallic" paints, a test polishing on a less visible area is recommended.
<b>Note:</b>	<b>HEMPEL'S CUSTOM MARINE POLISH 67444</b>
<b>ISSUED BY:</b>	HEMPEL A/S <span style="float: right;">6744409990</span>

This Product Data Sheet supersedes those previously issued.

For explanations, definitions and scope, see "Explanatory Notes" available on [www.hempel.com](http://www.hempel.com). Data, specifications, directions and recommendations given in this data sheet represent only test results or experience obtained under controlled or specially defined circumstances. Their accuracy, completeness or appropriateness under the actual conditions of any intended use of the Products herein must be determined exclusively by the Buyer and/or User.

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